Kaymat Fitting Instructions

Toyota Landcruiser 80 Series - OzBar



IMPORTANT - Read through the instructions and check the attached BOLT/NUT list attached before commencing installation



Kayman Fitting Instructions

NOTE: Depending on the towbar, packers may be required.

- Remove the Toyota bumper including all mounting brackets
- Remove the front bolts one either side from the tow bar and fit the wing braces using M12 x 50 x 1.25 bolt, spring and flat washers. Tighten securely.
- 3. Using the other hole in the plate as a guide, drill through the chassis with a 1/2 inch drill bit. Feed the M12 x 35 x 1.75 bolt on the wire through the chassis and out the hole just drilled. Secure using M12 nut, spring and flat washers. Fit two x 3mm packers between the wing brace and the chassis.

 Tighten all the bolts and repeat the process on the other side.





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- 4. Fit the L/H & R/H nut plates on wires into the chassis so that the nuts align with the holes in the chassis.
- 5. If there are no captive nuts in the bottom of the R/H chassis use the thin nut plate supplied. Remove the top two bolts from the centre of the tow bar.



- With the assistance of a second person, lift the OzBar on to the vehicle being careful not to touch the body.
- 7. Fit four M12 x 50 x 1.25 bolt, spring and flat washers through the bar into the bottom of the chassis.
- 8. Fit four M12 x 35 x 1.75 bolt, spring and flat washers throught the side of the chassis into the nut plates.
- Fit two ring spacers between the inside face of the bar and chassis.
 Use M12 x 50 x 1.25 bolt, spring and flat washers to fix.
- 10. Tighten all bolts, starting with the four in the bottom of the chassis.
- 11. Fit the tread plate using the stainless steel button head screws supplied.

Kayman Line Fitting Instructions

- 12. If carriers or jerry can holders are to be fitted, please refer to the separate instructions enclosed.
- 11. Splice wiring for the LED lights into the trailer wiring harness following the table below:

| FUNCTION | TRAILER HARNES | SS WIRE LED WIRE |
|-------------|----------------|------------------|
| STOP | RED | GREEN/PURPLE |
| TAIL | BROWN | RED |
| REVERSE | BLACK | GREEN/BROWN |
| EARTH | WHITE | BLACK |
| RH INDICAT | OR GREEN | GREEN |
| LH INDICATO | OR YELLOW | GREEN |

NOTE: The REVERSE may need to be spliced in behind the LH TAIL LIGHT

Kayman Line Fitting Instructions

OzBar Toyota Landcruiser 80

Bolt Kit

2 x M12 x 50 x 1.25 bolt on wire

2 x M12 x 1.25 nuts

4 x 3 mm packers

1 x L/H nut plate

1 x R/H nut plate

1 x Nut plate

4 x M10 x 30 x 1.5 bolts

4 x M10 flat washers

4 x M10 spring washers

4 x M10 wizz nuts

8 x M12 50 x 1.25 bolts

4 x M12 x 35 x 1.756 bolts

14 x M12 flat washers

14 x M12 spring washers

4 x 8mm ring spacers (200 series)

Packer Kit